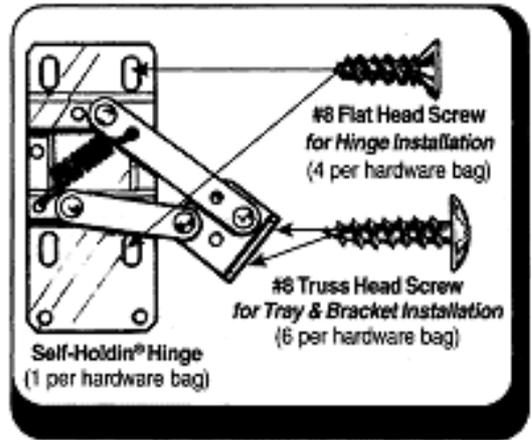
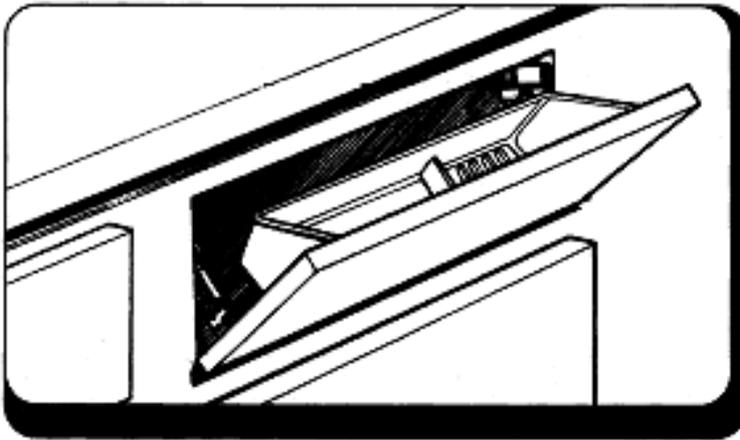


UNIVERSAL TIP-OUT

Installation Instructions

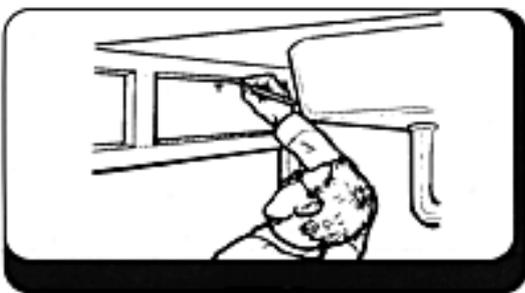
Universal Instructions for installation of Rev-A-Shelf False Front Tray System with Self-Holdin® Brand concealed hinges. This literature contains all the information you need to install our Tip-Out Trays.



IMPORTANT: Before you begin, familiarize yourself with the kit contents, identify all parts, read through this instruction information, and have the necessary tools on hand to get started.

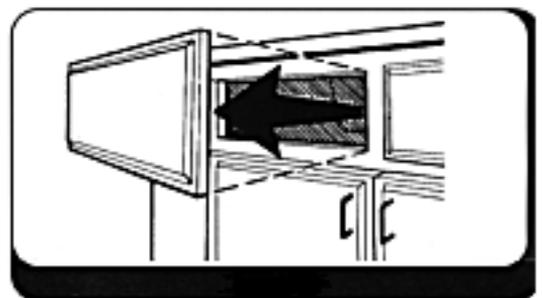
TOOLS REQUIRED: 3/32" Drill Bit, Electric Hand Drill, #2 Phillips Head Screwdriver.

Step 1-6: Hinge Installation



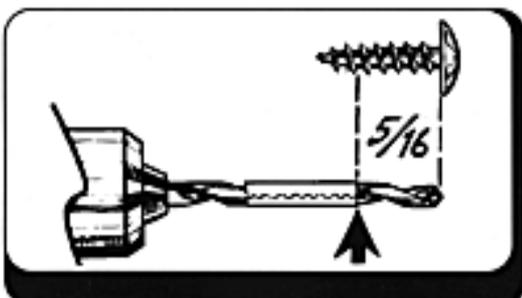
STEP 1

Using a sharp, soft lead pencil (so you can erase later), trace the frame perimeter on the false front panel inside. Mark a small "T" for top panel reference.



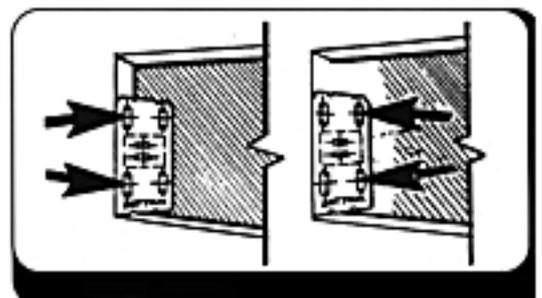
STEP 2

Now examine the manner in which your false front panel is attached to the surrounding cabinet construction. After determining the best way, carefully remove the false front panel.



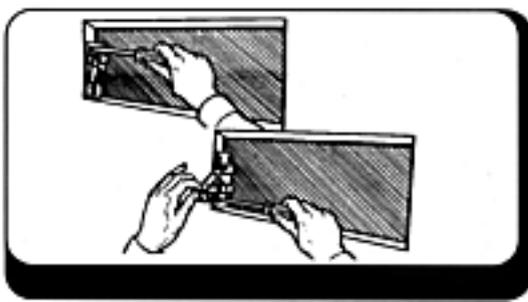
STEP 3

Using 3/32" drill bit, prepare to drill pilot holes at locations described in STEPS 4, 6, & 9. **IMPORTANT:** Avoid drilling too deep by wrapping masking tape 5/16" from the end of bit. This is equal to 5 threads of the Truss Head Screw. Drill no deeper than front edge of Tape.



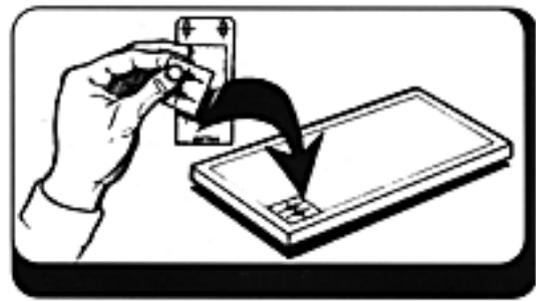
STEP 4

Now match the hinge template to the left side of the frame opening. If opening has a frame edge, mark front two hole centers (see illustration samples). Repeat for right side of opening and then drill pilot holes at the four locations.



STEP 5

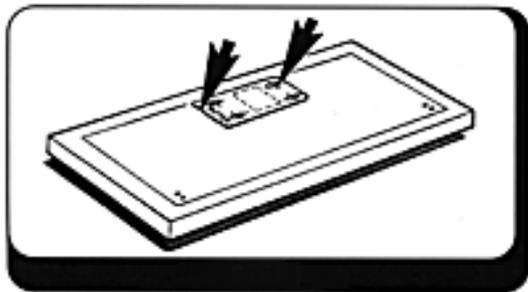
Use flat head screw and install left and then right hinges at pilot hole locations. Screw in hinge at top pilot hole first. Then pull out hinge extension and screw in hinge bottom with a second flat head screw.



STEP 6

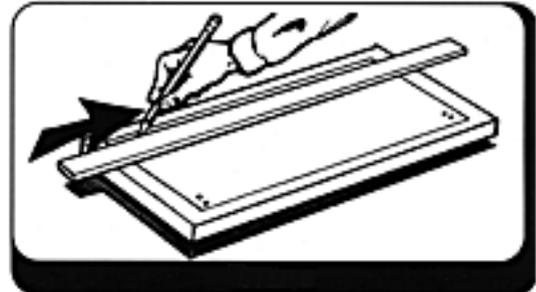
Along the perforations, carefully remove the small hinge extension template from the center of the template card and match it to the lower left corner of the panel outline and mark the slot centers. Slot outlines must be one on top of the other. Repeat on the lower right corner and drill pilot holes at the four locations you just marked (2 lower left & 2 lower right).

Step 7-10: Tip-Out Tray Installation



STEP 7

Now take the template card and match one of its long edges along the "T" (top) line and lightly mark at the top two indents on each end of the template card.



STEP 8

Take a straight edge or ruler and connect the two marks you made during STEP 7. Lengthen the line to the side edge lines and grab your Tip-Out Tray for STEP 9.



STEP 9

Match the Tip-Out Tray's top edge with the line drawn during STEP 8. Center the Tip-Out Tray and mark the slot centers (see illustrations above). Remove the tray and drill pilot holes. Screw in truss head screws, but not quite all the way so that you can slide the tray on at the end of STEP 10. By leaving the screws slightly loose, removal and cleaning of the tray is much easier.



STEP 10

Position the false front panel to the frame opening so the 4 pilot holes you drilled during STEP 6 match the hinge extension slots. Using the truss head screws, attach the panel with your screwdriver through the 4 hinge extension slots (see illustration above). Now replace the tray on the two remaining truss head screws. Congratulations, your Tip-Out Tray is now installed.

For Our Extruded Polymer Tip-Out Trays, Rev-A-Shelf® is proud to offer ultrasonic welding services. This advanced technology allows us to weld on the end caps to provide a custom-finished tray to fit any size. Minimum of 10 trays per size. Simply cut the tray to the desired length, attach end caps with the adhesive provided, and install on the false front panel! Our extruded polymer trays double as a handy spice rack when mounted on the back of any cabinet door. Simply cut the extruded tray, adhere the end caps, and fasten to the door with the screws provided.

